

# Assembly Instructions Bunkbed: Twin or Full

**Tools Needed:**

Square Drive Bit  
Power Screw Driver

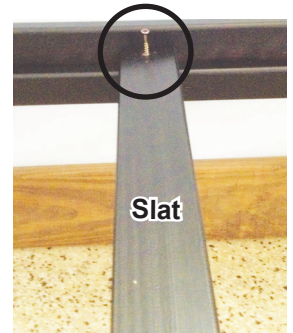
**Parts List:**

4 - Headboards  
4 - Side Rails  
1 - Long Safety Rail  
1 - Short Safety Rail  
8 - Legs  
2 - Slat Rolls  
1 - Ladder  
4 - Wooden Caps (Twin Bed)  
12 - Wooden Caps (Full Bed)

**Hardware List:**


1 - Allen Wrench  
16 - 3 1/2" Bolts  
16 - 2 3/4" Bolts  
16 - Dowel Nuts  
4 - 2 1/2" Screws  
16 - 1 3/4" Screws  
66 - 1 1/2" Screws  
4 - Metal Dowels


**Figure 1**

**Figure 2**


**Step 1:** Attach legs to headboards using 8 - 3 1/2" bolts per bed. Tighten with the Allen Wrench. Fasten ends of Headboard caps to top of legs with 4 - 1 1/2" screws per bed. Insert in small predrilled holes (See figure 1).

**Step 2:** Insert dowel nuts into holes on inside of side rails. Attach the headboards to the side rails with the 2 3/4" bolts, turning bolts into dowel nuts with the Allen wrench. (Do not overtighten).

**Step 3:** Fasten long safety rail to one side of one bed. This will be the top bunk. Make sure the end braces are even with the bottom of the side rail. Take 8 - 1 3/4" screws and insert in predrilled holes in end braces to fasten safety rail to side rail. (See figure 3). Fasten the 2 middle braces with 4 - 1 1/2" screws. Fasten the short safety rail on the other side in the same manner.

**Figure 3**


**Step 4:** Lay the slat rolls in the bed frames with the slat string facing up. Attach with the 1 1/2" screws. (See figure 2).

**Step 5:** Insert the metal dowels in the holes in the headboard caps of the bottom bed. Put the wooden caps in the holes in the headboard caps of top bed with safety rails.

**Step 6:** Now put the top bed on top of the bottom one, inserting the metal dowels in the bottom of the legs of the top bed.

**Step 7:** Fasten the ladder to the bunkbed on the side with the short safety rail. Attach to the top and bottom side rails with 4 - 2 1/2" screws. The end of the ladder with the steps close together belongs on the bottom.

**Beds need a standard Twin or Full mattress.**

# READ THESE INSTRUCTIONS CAREFULLY BEFORE ATTEMPTING TO ASSEMBLE THIS BED.

All VersaLoft Bunkbeds were designed and manufactured with your child's safety as our top priority. Our bunks meet all compliance with ASTM F 1427-07 "Standard Consumer Safety Specification for Bunk Beds" and Code of Federal Regulations (CFR) 1213 "Safety Standards for Entrapment Hazards in Bunk Beds" and (CFR) 1513 "Requirements for Bunk Beds". Safety is a cooperative effort between us as the manufacturer, and you as a guardian. Please read and consider the warnings listed below when choosing a mattress and discussing rules of use with your child.

## **SAFETY WARNINGS**

1. Follow the information on the warnings appearing on the upper bunk end structure and on the carton. Do not remove warning label from bed.
2. Always use the recommended size mattress support, or both, to help prevent the likelihood of entrapment or falls.
3. Surface of mattress must be 5 inches (127mm) below upper edge of guardrails.
4. Do not allow children under 6 years of age to use the upper bunk.
5. Prohibit more than one person on the upper bunk.
6. Periodically, check and insure that the guardrail, ladder, and other components are in their proper position, free from damage, and that all connectors are tight.
7. Do not allow horseplay on or under the bed and prohibit jumping on the bed.
8. Always use the ladder for entering and leaving the upper bunk.
9. Do not use substitute parts. Contact the manufacturer or dealer for replacement parts.
10. Use of a nightlight may provide added safety precaution for a child using the upper bunk.
11. Always use guardrails on both long sides of the upper bunk. If bunk bed will be placed next to a wall, the guardrail that runs the full length of the bed should be placed against the wall to prevent entrapment between the bed and wall.
12. The use of water or sleep flotation mattresses is prohibited.
13. Keep these instructions for future reference.

**STRANGULATION HAZARD**-Never attach or hang items to any part of the bunk bed that are not designed for use with the bed; for example, but not limited to, hooks, belts, and jump ropes.

## **SIZE OF MATTRESS AND FOUNDATION**

**Use only Twin or Full Mattresses with the following specifications on upper and lower bunks:**

**Twin Mattress: 37-1/2" - 38-1/2" Wide x 74" - 75" Long**

**Full Mattress: 52-1/2" - 53-1/2" Wide x 74" - 75" Long**

**Ensure thickness of mattress and foundation combined does not exceed 8" and mattress is at least 5" below the edge of guardrails.**

Replacement parts, including additional guardrails, may be obtained from any VersaLoft dealer or directly from us at the address below:

A&L Furniture Co.  
112 Four Wheel Drive  
Rebersburg, PA 16872  
866-896-5747