ASSEMBLY INSTRUCTIONS FOR 1500 SERIES ARBOR

TOOLS NEEDED	PARTS LIST	HARDWARE (Kit #15)
Ratchet	Side panels (2)	2-1/2" Screws (16)
7/16" Socket	Arch/flat top w/braces (2)	3" Screws (14)
Screwgun	2x4x47-1/2" Rafters (7)	1/4x4" Lag screws (8)
Hammer		1/4x2" Lag screws (8)
		Ground stakes (4)
		Sq. drive bit (1)

Step 1 Lay out and identify all parts and pieces.

Step 2 Take side panels and set upright at desired location. End of post with offset belongs on top. Make sure side panels are turned the right way with predrilled holes on post for arch/flat braces are face to face. Note: You may need some help to hold side panels untill arch/flat top is fastened.

Step 3 Place arch/flat top w/braces on offset post and fasten braces to post with (2) 1/4x4" lag screws in each brace. Repeat other side.

Step 4 Now fasten arch/flat top to post with (4) 2-1/2" screws at predrilled holes on each post.

Step 5 Place 2x4x47-1/2" rafters on arch/flat top at mark on top of X and fasten with (1) 3" screw at each end at predrilled holes.

NOTE: If you have purchased the optainal swing you need to place the rafters with swing hangers second one in from each end.

Step 6 Your arbor needs to be fastened to the ground. Pound ground stakes in at desired location and fasten to post with (1) or (2) 1/4x2" lag screws at each post.