

# Assembly Instructions For The 1100 Series Arbor

## Tools Needed:

7/16" Socket  
Ratchet  
Screwgun  
Hammer

## Parts List:

Side Panels (2)  
Arbor Header With Braces (2)  
Rafters (5)  
Hurricane Stakes (4)

## Hardware List:

1/4" x 4" Lag Screws (4)  
1/4" x 2" Lag Screws (8)  
2-1/2" Wood Screws (22)  
Square Drive Bit (1)

- Step 1** Lay out and identify all parts and pieces.
- Step 2** Take an arbor header & lay face down on a level clean surface with the braces facing up. Now take a side panel & lay the top of the side panel post on top of the arbor header in against the brace, aligning the top of the post with the top edge of the header. (The top of the side panel has the predrilled holes & the small corner braces & the lattice belongs on the outside). Put a 4" lag screw in the predrilled hole in the brace & turn into the predrilled hole in the side of the post. **Do not over tighten.** Now put three 2-1/2" screws in the predrilled holes in the top of the post fastening the post to the arbor header. Fasten the other side panel on the other side the same way.
- Step 3** Now lay the other arbor header face up on top of the side panels with the braces on the top of the posts aligning with the top edge of the header & push the posts in against the braces. Put a 4" lag screw through both braces & turn into the predrilled holes on the inside of the posts. **Do not over tighten.** Now fasten the top of the posts to the header as in Step 2 by turning three 2-1/2" screws on the inside of each post up into the header.
- Step 4** Set the arbor upright. (A step ladder may be needed for this step). Take the 5 rafters & place them on top of the arbor headers. They should cover the X and be right beside the lines on top of the headers. Fasten each rafter with two 2-1/2" screws in the predrilled holes
- Step 5** Place the arbor at desired location and pound the hurricane stakes into the ground beside the posts with the hammer. Fasten the stakes to the posts with two 2" lag screws in each stake

