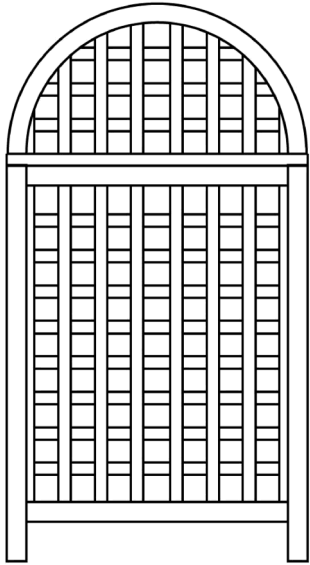


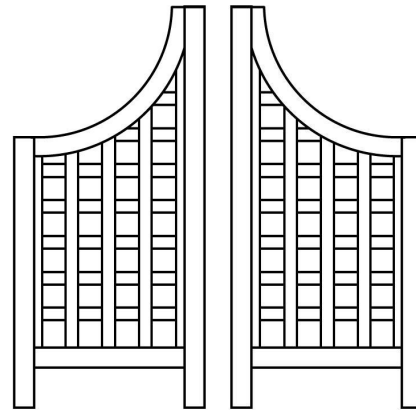


Landscape Screens & Wings

PLEASE READ COMPLETELY BEFORE YOU BEGIN ASSEMBLY



Andover Arch Screen



Andover Wing Panels

Win FREE Arboria Products

Give us feedback about this Arboria product and be entered into a drawing to win Arboria goods. It's easy, go to www.Arboria.com, choose a product then click on the link to **review**. Be sure to enter your email and telephone so that we may contact you if you win. **Upload a photograph for an extra chance to win.** Visit www.Arboria.com for official rules. No purchase necessary.

ITEMS/TOOLS YOU WILL NEED

- Power screwdriver or drill that accepts interchangeable bits*
- Hammer
- Tape measure

* A bit holder may be needed if using a drill with a quick-change chuck.

Each product comes ready to assemble and install. Check the next few pages to find the requirements for installation based on the configuration of your purchase.

Landscape Screen Arch

CHECK BOX FOR THESE CONTENTS

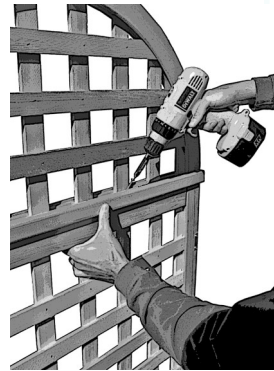
- Arch Top Panel
- Rectangular Base Panel
- Wood Screws - 2 1/2" (4)
- Driver bit (if other than Phillips head)
- Stakes (2) & Wood Screws - 1 5/8" (4)

ARCH TO BASE ASSEMBLY

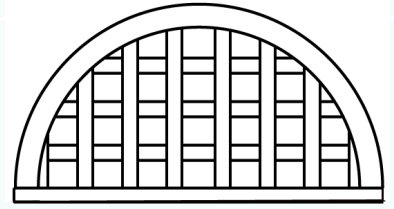
Place the arch panel on top of the base panel centered over the top rail. Make sure the lath patterns match.

Use the 2 1/2" screws to secure the arch panel to the base panel through the 4 predrilled holes.

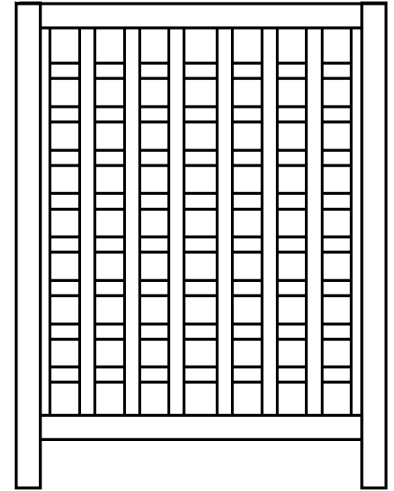
Be sure to let the screws follow the angle of the pre-drilled holes.



Arch Panel



Base Panel



INSTALLATION

Screens are equipped with (2) 36" Steel Stakes for in-ground, freestanding installation. These can be mounted either the side or back of the Base Panel.

Placement of Stakes

If mounting the Stakes on the back of the Base Panel, drive the first stake 14" to 18" into the ground in the desired location. Be sure to position the stake such that the "U" shape faces the Panel. Measure 34" apart from this first stake and then drive your second stake 14" to 18" into the ground.

If mounting the Stakes on the side of the Base Panel, drive the first stake 14" to 18" into the ground in the desired location. Measure 36.5" from this first stake, then drive your second stake 14" to 18" into the ground.

If attaching Wing Panels to Base Panel stakes will need to be attached from the back.

Attaching Base Panel to Stakes

We recommend installing the screen so that the bottom of the posts are 1" above the ground.

Use the 1 5/8" wood screws to secure the screen to the stakes. Screw through the holes in the stake into the Panel frame and be sure to use the highest and lowest possible holes on each stake.

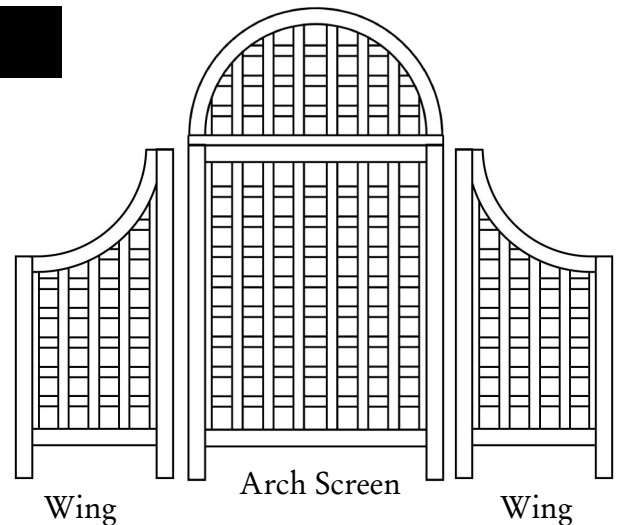


Landscape Screen Wings

EACH WING PAIR COMES WITH THE FOLLOWING:

- Left-hand Wing Panel (staples facing back)
- Right-hand Wing Panel (staples facing back)
- Stakes (2) & Wood Screws 1 5/8" (4)
- Hinges (4) 2 per wing
- Hinge Screws (16) 8 per wing

NOTE: If you have purchased the Wing Panels without the Arch Screen you will have 2 spare hinges.

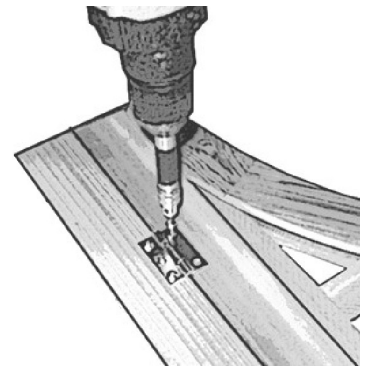


ATTACHING THE WINGS

Wing Panel to Wing Panel Attachment Assembly

Position Wings in the desired location and in the desired angle. Be sure to align panels such that the staple-free face of each panel is to the desired side. Hinge placement will affect how the Wing Panels connect. There are two basic choices:

- 1) Hinge on the back of Panels - Open hinge and place one flap on the back of each Wing Panel, 6" from the top of the Wing Panel. Using the 3/4" hinge screws (see image at right). Attach the hinge to both parts. Repeat 6" from the bottom using another hinge.
- 2) Hinge similarly, but between the panels to allow the opposite movement.

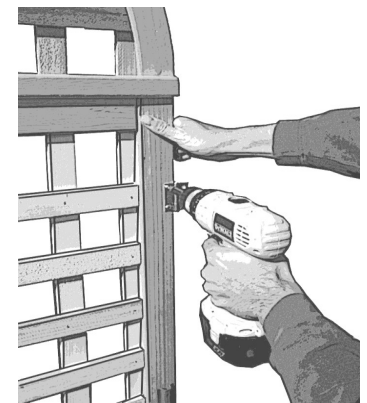


Wing to Arch Assembly

If you want to install the Wings with your Arboria Arch Screen (base panel) there are two ways to do so, depending on your preference as to final appearance.

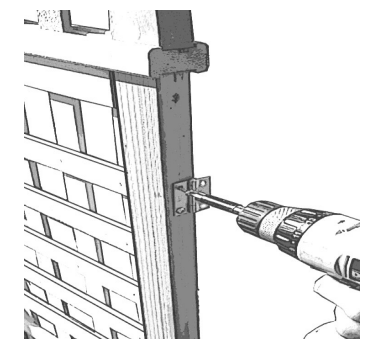
If you would like the Wings and Arch to form a straight line (or have the Wings hinge away from the front of the Arch Screen):

Place the Base Panel and Wing Panel side by side. Open the hinge and place one hinge flap on the back of Wing and the other on the back of Base Panel, 6" from the top of the Wing Panel. Using the 3/4" hinge screws (see image), attach the hinge to both parts. Repeat 6" from the bottom using another hinge. Attach the second wing using the same procedure.



If you would like the Wings to Arch attachment to form a concave shape (or have the Wings hinge toward the front of the Arch Screen):

The hinge must be attached between the side edges of the Base Panel and the Wing Panel side by side with the hinge pin facing outward (see image). Pivot the Wing Panel and open the hinge and place one hinge flap on the edge of the Wing and the other on the edge of the Base Panel, 6" from the top of the Wing Panel. Using the 3/4" hinge screws, attach the hinge to both parts. Repeat 6" from the bottom using another hinge. Attach the second wing using the same procedure.



INSTALLATION

We recommend completing the above attachment assemblies prior to final installation.

Each pair of Wing Panels comes with (2) 36" Steel Stakes for in-ground, freestanding installation. These can be mounted to either the side or back of the Wing Panel frames.

Drive each stake 14" to 18" into the ground in the desired location on the side or back of Panels. Be sure to position the stake such that the "U" shape of the stake faces each Panel.

We recommend installing the screen so that the bottom of the posts are 1" above the ground.

Use the 1 5/8" wood screws to secure the screen to the stakes. Screw through the holes in the stake into the Panel frame and be sure to use the highest and lowest possible holes on each post.



Division of LWO Corporation
3841 N. Columbia Blvd.
Portland, Oregon 97217
(503) 286-5372 (800) 459-8718